

Zakłady Chemiczne Spółdzielnia Pracy in Goleniów	TECHNICAL CONDITIONS FOR ACCEPTANCE	TCA-1/2016
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1. Subject of TCA.

The subject of the technical conditions for acceptance is a rubber floor covering with a smooth outer surface and the bottom surface of the imprinted fabric or smooth.

2. Application.

Floor coverings are designed for lining floors.

Floor coverings are not recommended for use in conditions where they may be exposed to sunlight and ozone.

3. Model.

Depending on the color in each type, the following models of floor coverings are distinguished:

- **GJ** – single-colored,
- **GW** – multi-colored.

4. Type.

Depending on the number of rubber layers, the following types of floor coverings are distinguished:

- Single-layered,
- Dual-layered.

5. Color of floor covering.

Depending on the color, two types of floor coverings are distinguished:

- black;
- colored (color uniformity is guaranteed in one production batch of the product).

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6. Designation of colors.

6.1. GJ coverings have a verbal definition of color.

6.2. Floor coverings **GW SPORTING:**

- green M10,
- light green M11,
- blue M20,
- red M30,
- grey M70,
- beige M61,

example designation: covering GW M20 – floor covering GW SPORTING blue.

6.3. Floor coverings **GW CIVI:**

- black C-200,
- stone C-202, C-203,
- fog C-211, C-212,
- green C-215,
- jeans C-218, C-219,
- smoke C-220,
- brick C-224,
- brown C-230,

example designation: covering GW C-224 – floor covering GW CIVI brick.

7. Dimensions and dimensional tolerances for smooth floor coverings.

Thickness mm		Width mm		Length m	
2	+0,3	1250	+20	10/15	+0,15
3	-0,1/+0,3				
4	-0,3/+0,1				
4,5	-0,3/+0,1			5	+0,1
6	-0,3/+0,2				

It is possible to produce floor covering of different dimensions and tolerances, agreed with the customer.
The thickness tolerance applies to the sides of the floor coverings.

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8. Parameters of floor coverings are placed in the cards of technical parameters which are annexed to this document.

Annex No.	Product
1	Smooth, single-colored floor covering
2	Smooth, multi-colored floor covering SPORTING (M)
3	Smooth, multi-colored floor covering CIVI (C)

9. Unacceptable defects in floor covering workmanship over a distance of 1m.

Defect determination	Unacceptable value
Blisters	more than 5 with a diameter above 5 mm
Recesses and protrusions	with a depth of 0.5 mm and a total area 30 mm ²
Foreign bodies	with a diameter of more than 2mm

10. Packing.

Floor covering should be rolled into rolls with even edges (without shifted rolls), with face side inside or outside depending on the wishes of the customer. Rolls are fastened with a string.

At the customer's request the rolls can be formed in the loading units on wooden pallets with dimensions of 800x1200 mm in a vertical position. The load on the pallet should be secured with polypropylene tape and shrink wrapped so that it creates with the palette a compact and stable loading unit. Different type of packing, agreed with the customer, is possible.